

QUESTIONNAIRE DRESSING TOOL



Company

Address

Contact

Title/Department

E-Mail

Telephone

Quotation quantity

Trial order quantity

Date

Grinding procedure										
External cylindrical grinding		Longitudinal grinding		Plunge-cut grinding		Angle plunge grinding		Face Grinding		
Centreless grinding		Through-feed grinding		Plunge-cut grinding						
Internal cylindrical grinding		Longitudinal grinding		Plunge-cut grinding						
Surface grinding		Reciprocating grinding		Profile grinding		Creep-feed grinding				
Other grinding processes:										
Grinding machine										
Type:					Type designation:					
Closed work area					Peripheral speed (V):		Release:	m/s	Is:	m/s
Number of revolutions:		1/min	Stepless	Constant	Cooling medium:		Without	Oil	Emulsion	
Grinding wheel										
Dimension (mm):		Smallest usable diameter (mm):			Shape:		Edge shape:		drawing	
Workpiece										
Dimension:					Material / Standard designation:					
Measuring:					Hardness / Strength:					
Surface roughnes:		N:	Rt:	Rz:	Ra:	CLA:		RMS:		
Dressing tool										
Previously used dresser										
Single-Point dressing tool:										
Diamond cluster tool (round or square):										
Blade dresser (Grain, Needle, CVD, MKD):										
Profile (Diaform):										
Notes:										
Holder Shape:										
Annual requirement / Order size:										
Competition:					Competition designation:					
THELEICO quality suggestion:					Date / Signature:					