

QUESTIONNAIRE ROLL GRINDING



Company

Address

Contact

Title/Department

E-Mail

Telephone

Quotation quantity

Trial order quantity

Date

Grinding procedure						
Steel:	Hot rolling	Cold rolling	Sendzimir rolls	Work rolls	Back up rolls	Intermediate rolls
Stainless Steel:	Hot rolling	Cold rolling	Foil rolling mill	Work rolls	Back up rolls	Intermediate rolls
Aluminum:	Hot rolling	Cold rolling	Foil rolling mill	Work rolls	Back up rolls	Intermediate rolls
Further:	Battery foil factory	Contract grinding shop	Roller manufacturer	Paper mill		
Other grinding processes:						
Grinding machine						
Type:			Type designation:			
Peripheral speed (V): max m/s:		max U/min:		Steering:	CNC	Manually
Cooling medium:		Without	Oil	Emulsion	Construction year:	
						Power KW:
Grinding wheel						
Dimension (mm):		Smallest usable diameter (mm):			Form:	drawing
Workpiece						
Designation:			Material / Standard designation:			
Hardness / Strength:		Shore	Hrc	Dimension:		
Barrel Diameter (mm):		Barrel Length (mm):		Crowning:		
Surface roughnes:		um	Rz:	Ra:	Rmax:	
Further details						
Test target:						
Competition:			Competition designation:			
Annual requirement:						
Notes:						
THELEICO quality suggestion:				Date / Signature:		