



QUESTIONNAIRE SPRING END GRINDING

Company
Address

Quotation quantity

Trial order quantity

Contact
Title/Department
E-Mail
Telephone

Date

Grinding procedure			
Double disc flat grinding	Infeed grinding	Through-feed grinding	
One side flat grinding (swing process grinding)			
Grinding machine			
Type:	Peripheral speed (V):	Release:	m/s
Wheel rotation speed (n):	Cooling medium:	With	Without
Grinding wheel			
Dimension (mm):			
Screwing on:	Pitch Circle 1 Ø:	mm	Number of screw threads TK1:
	Pitch Circle 2 Ø:	mm	Number of screw threads TK2:
	Pitch Circle 3 Ø:	mm	Number of screw threads TK3:
	Pitch Circle 4 Ø:	mm	Number of screw threads TK4:
Cementing on:	Fixing diameter (mm):	Approach depth (mm):	
Clamping on with flanges:			
Workpiece			
Material:	Wire diameter from:	mm	to mm
External diameter of spring (d):	Outside diameter (D) of the spring:		
Properties spring:	Unstable	Inflexible	Other:
	Springrate:		N/mm
Length of springs: L ₁ =	L ₀ =		
Further details			
Test target:			
Competition:	Competition designation:		

THELEICO quality suggestion:	Date / Signature:
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